



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Icosit® KC 340/65 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Technical casting compounds, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Poland Spółka z o.o.
Karczunkowska 89
02-871 Warszawa
Telephone : +48 22 27 28 700
Telefax : +48 22 27 28 800
E-mail address of person : EHS@pl.sika.com
responsible for the SDS

1.4 Emergency telephone number

112

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Category 2 H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing mist or vapours.



P273	Avoid release to the environment.
P280	Wear protective gloves.
Response:	
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.

Hazardous components which must be listed on the label:

6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine
4-morpholinecarbaldehyde

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine	106264-79-3 403-240-8 01-0000015292-76-XXXX	Acute Tox. 4; H302 Skin Sens. 1; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 Acute toxicity estimate Acute oral toxicity: 1.515 mg/kg	>= 5 - < 10



4-morpholinecarbaldehyde	4394-85-8 224-518-3 01-2119987993-12-XXXX	Skin Sens. 1; H317	>= 0,1 - < 0,5
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For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions
See Section 11 for more detailed information on health effects and symptoms.
- Risks : sensitising effects
May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.



5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

- Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

- For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being



used.
 Smoking, eating and drinking should be prohibited in the application area.
 Follow standard hygiene measures when handling chemical products

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
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Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
 Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
 Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
 Butyl rubber/nitrile rubber gloves (> 0,1 mm)



Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : grey
Odour : slight

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 101 °C
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available



pH : Not applicable
substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic : ca. 3.700 mPa.s (20 °C)

Viscosity, kinematic : > 20,5 mm²/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 0,88 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials



Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine:

Acute oral toxicity : LD50 Oral (Rat): 1.515 mg/kg

Acute toxicity estimate: 1.515 mg/kg
Method: Calculation method

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.



11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.



SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

- ADR : UN 3082
IMDG : UN 3082
IATA : UN 3082

14.2 UN proper shipping name

- ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)
- IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)
- IATA : Environmentally hazardous substance, liquid, n.o.s.
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)

14.3 Transport hazard class(es)

- | | Class | Subsidiary risks |
|------|-------|------------------|
| ADR | : 9 | |
| IMDG | : 9 | |
| IATA | : 9 | |



14.4 Packing group

ADR

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

IMDG

Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)

Packing instruction (cargo aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

IATA (Passenger)

Packing instruction (passenger aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, : Conditions of restriction for the following entries should be considered:



mixtures and articles (Annex XVII)

Number on list 75, 3

1,2-Benzenedicarboxylic acid, di-C9-
11-branched alkyl esters, C10-rich
(Number on list 52)

International Chemical Weapons Convention (CWC)
Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High
Concern for Authorisation (Article 59). : None of the components are listed
(=> 0.1 %).

REACH - List of substances subject to authorisation
(Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that de-
plete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-
tants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parlia-
ment and the Council concerning the export and import
of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of ma-
jor-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds
(VOCV)
Volatile organic compounds (VOC) content: 0,05% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial
emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 0,05% w/w

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Icosit® KC 340/65 Part A



Revision Date: 26.04.2023

Version 4.0

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Date of last issue: 08.03.2023

Other regulations:

Act of February 25, 2011 on chemical substances and their mixtures (i.e. Journal of Laws of 2020, item 2289)

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 (Official Journal of the European Union L 353 from 31.12.2008) with further adaptation to technical progress (ATP).

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC (Official Journal of the European Union L 396 from 30.12.2006, as amended).

Commission Regulation (EU) 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Ordinance of the Minister of Family, Labour and Social Policy of 12 June 2018 concerning the highest allowable concentrations and levels of the agents harmful for health in the workplace (Dz.U 2018 pos 1286, with later amendments).

Ordinance of the Minister of Health of 2nd February 2011 concerning tests and measurement of agents harmful for health in the workplace (Dz. U. Nr. 33, item 166 with later amendments).

Ordinance of the Minister of Health of 30th December 2004 on the health and safety of workers related to chemical agents at work (consolidated text, Journal of Laws 2016 no. 0 item 1488)

Act of 14 December 2012. on Waste (Journal of Laws of 2013. pos. 21, as amended).

Act of 13 June 2013. On packaging and packaging waste (Journal. U. of 2013. Item. 888, as amended).

Ordinance of the Minister of Climate of 2nd January 2020 on Waste Catalog (Dz. U. 2020 item 10).

Ordinance of the Minister of Environment on the requirements for carrying out the process of thermal treatment of waste and how to deal with waste produced in the process. (Dz. U. of 2016., Pos. 108)

Act of 19 August 2011 on transport of dangerous goods (Dz. U. Nr. 227, item 1367, as amended).

Government Statement of February 15, 2021 on the entry into force of amendments to Annexes A and B to Agreement concerning the International Carriage of Dangerous Goods by Road (ADR), drawn up in Geneva on September 30, 1957 (Journal of Laws 2021 poz.874 as amended)

Act of July 29, 2005 on drug addiction prevention (Journal of Laws of 2005, No. 179, item



1485, with later amendments)

Regulation (EU) 2016/425 of the European Parliament and of the Council of 9 March 2016 on personal protective equipment and repealing Council Directive 89/686/EEC

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H317	:	May cause an allergic skin reaction.
H400	:	Very toxic to aquatic life.
H410	:	Very toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Skin Sens.	:	Skin sensitisation
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information



Classification of the mixture:

Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

PL / EN