

Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

: Icosit[®] KC GSC Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use

: Technical casting compounds, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier	: Sika Poland Spółka z o.o.
	Karczunkowska 89
	02-871 Warszawa
Telephone	: +48 22 27 28 700
Telefax	: +48 22 27 28 800
E-mail address of person responsible for the SDS	: EHS@pl.sika.com

1.4 Emergency telephone number

112

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Long-term (chronic) aquatic hazard, Category 2 H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:	*	
Hazard statements	:	H411 T	oxic to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P273	Avoid release to the environment.
		Response: P391	Collect spillage.
		Disposal: P501	Dispose of contents/container in accordance

Revision Date: 06.02.2024 Date of last issue: 02.02.2024



Version 3.3

with local regulation.

Additional Labelling

EUH208

208 Contains 4-morpholinecarbaldehyde. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
diethylmethylbenzenediamine	68479-98-1 270-877-4 01-2119486805-25- XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Eye Irrit. 2; H319 STOT RE 2; H373 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 Acute toxicity esti- mate Acute oral toxicity: 738 mg/kg	>= 2,5 - < 5
4-morpholinecarbaldehyde	4394-85-8 224-518-3 01-2119987993-12- XXXX	Skin Sens. 1; H317	< 1

For explanation of abbreviations see section 16.

Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3



SECTION 4: First aid measures

4.1	Description of first aid measu	res	
	General advice	:	No hazards which require special first aid measures.
	If inhaled	:	Move to fresh air.
	In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.
	In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
	If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
4.2	Most important symptoms an	d e	ffects, both acute and delayed
	Symptoms	:	See Section 11 for more detailed information on health effects and symptoms.
	Risks	:	No known significant effects or hazards.
4.3	4.3 Indication of any immediate medical attention and special treatment needed		
			_ · · · · · ·

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media	:	In case of fire, use water/water spray/water jet/carbon diox- ide/sand/foam/alcohol resistant foam/chemical powder for extinction.
5.2 Special hazards arising from	the	e substance or mixture
Specific hazards during fire- fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion prod- ucts	:	No hazardous combustion products are known
5.3 Advice for firefighters		

Special protective equipment : In the event of fire, wear self-contained breathing apparatus. for firefighters



Revision Date: 06.02.2024 Date of last issue: 02.02.2024	Version 3.3	Print Date 11.03.202
Further information	Collect contaminated fire extinguis must not be discharged into drains Fire residues and contaminated fir be disposed of in accordance with	s. re extinguishing water must
SECTION 6: Accidental releas	measures	
6.1 Personal precautions, protect	ve equipment and emergency proc	cedures
Personal precautions	: For personal protection see sectio	n 8.
6.2 Environmental precautions		
Environmental precautions	Do not flush into surface water or s If the product contaminates rivers respective authorities.	
6.3 Methods and material for con	ainment and cleaning up	
Methods for cleaning up	Soak up with inert absorbent mate acid binder, universal binder, saw Keep in suitable, closed containers	dust).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling	
Advice on safe handling :	Avoid exceeding the given occupational exposure limits (see section 8). For personal protection see section 8. Follow standard hygiene measures when handling chemical products
Advice on protection against : fire and explosion	Normal measures for preventive fire protection.
Hygiene measures :	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2 Conditions for safe storage, incl	luding any incompatibilities
Requirements for storage : areas and containers	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re- sealed and kept upright to prevent leakage. Store in accord- ance with local regulations.
Further information on stor- :	No decomposition if stored and applied as directed.
Country PL 000000108506	4 /

Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3



age stability

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

of exposure) ters *

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment	
Eye/face protection :	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
	Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Respiratory protection :	No special measures required.
Environmental exposure control	ols
General advice :	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Colour		liquid grey
Odour	:	slight

Icosit[®] KC GSC Part A

Print Date 11.03.2024

Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3

Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or	ovn	losivo limits
Upper explosion limit / Up- per flammability limit	•	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 101 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
рН	:	Not applicable substance/mixture is non-soluble (in water)
Viscosity		
Viscosity, dynamic	:	ca. 1.200 mPa.s (25 °C)
Viscosity, kinematic		00.5
-	•	> 20,5 mm2/s (40 °C)
	•	> 20,5 mm2/s (40 °C)
Solubility(ies) Water solubility	:	> 20,5 mm2/s (40 °C)
	:	
Water solubility Partition coefficient: n-	:	insoluble
Water solubility Partition coefficient: n- octanol/water	:	insoluble No data available

Icosit[®] KC GSC Part A

Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid :	No data available
-----------------------	-------------------

10.5 Incompatible materials

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

diethylmethylbenzenediamine:

Acute oral toxicity	:	: LD50 Oral (Rat): 738 mg/kg	
		Acute toxicity estimate: 738 mg/kg Method: Calculation method	
Acute dermal toxicity	:	LD50 Dermal (Rat): 2.500 mg/kg	

Skin corrosion/irritation

Not classified based on available information.

Icosit[®] KC GSC Part A

Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3



Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3



12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:		
Assessment	:	The substance/mixture does not contain components consid- ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
12.7 Other adverse effects		
Product:		
Additional ecological infor- mation	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed
	waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	UN 3082
IMDG	:	UN 3082

Revision Date: 06.02.2024 Date of last issue: 02.02.2024	Version 3.3	Print Date 11.03.20	
ΙΑΤΑ	: UN 3082		
14.2 UN proper shipping name			
ADR	: ENVIRONMENTALLY HAZARDOU N.O.S. (2,6-diamino-3,5-diethyltoluene)	JS SUBSTANCE, LIQUID,	
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,6-diamino-3,5-diethyltoluene)		
ΙΑΤΑ	Environmentally hazardous substance, liquid, n.o.s. (2,6-diamino-3,5-diethyltoluene)		
14.3 Transport hazard class(es)			
	Class Subsidiary ri	sks	
ADR	: 9		
IMDG	: 9		
IATA	: 9		
14.4 Packing group			
ADR			
Packing group Classification Code	: III : M6 : 90 : 9 : (-)		
IMDG Packing group Labels EmS Code	: III : 9 : F-A, S-F		
IATA (Cargo)	,		
Packing instruction (cargo aircraft)	: 964		
Packing instruction (LQ) Packing group Labels	: Y964 : III : Miscellaneous		
IATA (Passenger) Packing instruction (passen- ger aircraft)	: 964		
Packing instruction (LQ) Packing group Labels	: Y964 : III : Miscellaneous		
14.5 Environmental hazards			
ADR Environmentally hazardous	: yes		
IMDG Marine pollutant	: yes		
Country DL 000000100500		10/11	



Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3



IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable Schedules of Toxic Chemicals and Precursors

REACH Information:

All substances contained in our Products are

- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on Conditions of restriction for the fol-2 the market and use of certain dangerous substances, lowing entries should be considered: mixtures and articles (Annex XVII) Number on list 3 1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (Number on list 52) REACH - Candidate List of Substances of Very High None of the components are listed Concern for Authorisation (Article 59). (=> 0.1 %). REACH - List of substances subject to authorisation Not applicable (Annex XIV) Regulation (EC) No 1005/2009 on substances that de-Not applicable 1 plete the ozone layer Regulation (EU) 2019/1021 on persistent organic pollu-Not applicable tants (recast)

Regulation (EU) No 649/2012 of the European Parlia-

Icosit[®] KC GSC Part A

Print Date 11.03.2024

Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3

ment and the Council concern of dangerous chemicals	ning the export and import
Seveso III: Directive 2012/18/ jor-accident hazards involving E2	/EU of the European Parliament and of the Council on the control of ma- g dangerous substances. ENVIRONMENTAL HAZARDS
Volatile organic compounds	 Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 0,1% w/w no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0,1% w/w

: Not applicable

Other regulations:

Act of February 25, 2011 on chemical substances and their mixtures (i.e. Journal of Laws of 2020, item 2289)

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 (Official Journal of the European Union L 353 from 31.12.2008) with further adaptation to technical progress (ATP).

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC (Official Journal of the European Union L 396 from 30.12.2006, as amended).

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Ordinance of the Minister of Health of 10 August 2012 concerning the criteria and procedure of classification of chemical substances and their mixtures (consolidated text Dz. U. of 2015., pos. 208).

Ordinance of the Minister of Economy, Labour and Social Policy of 21st December 2005 concerning the basic requirements for personal protective equipment (Dz. U. 2005 Nr. 259, item 2173 with later amendments).

Ordinance of the Minister of Family, Labour and Social Policy of 12 June 2018 concerning the highest allowable concentrations and levels of the agents harmful for health in the workplace

Icosit[®] KC GSC Part A



Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Version 3.3

(Dz.U 2018 pos 1286, with later amendments).

Ordinance of the Minister of Health of 2nd February 2011 concerning tests and measurement of agents harmful for health in the workplace (Dz. U. Nr. 33, item 166 with later amendments).

Ordinance of the Minister of Health of 30th December 2004 on the health and safety of workers related to chemical agents at work (Dz. U. from 2005, Nr. 11, item 86, as amended).

Act of 14 December 2012. on Waste (Journal of Laws of 2013. pos. 21, as amended).

Act of 13 June 2013. On packaging and packaging waste (Journal. U. of 2013. Item. 888, as amended).

Ordinance of the Minister of Climate of 2nd January 2020 on Waste Catalog (Dz. U. 2020 item 10).

Ordinance of the Minister of Environment on the requirements for carrying out the process of thermal treatment of waste and how to deal with waste produced in the process. (Dz. U. of 2016., Pos. 108)

Act of 19 August 2011 on transport of dangerous goods (Dz. U. Nr. 227, item 1367, as amended).

Government Statement of 18 February 2019 on enforcing of changes Annexes A and B of Agreement concerning international transport of dangerous goods by road (ADR) (Dz. U. 2019, item 769).

Ordinance of the Minister of Health of 20th April 2012 concerning labeling of containers of dangerous substances and dangerous mixtures and some mixtures ((consolidated text) Dz. U. z 2015 nr. 0 poz. 450 with later amendments).

Ordinance of the Minister of Health of 11th June 2012 concerning categories of dangerous substances and dangerous mixtures for which containers must be fitted with child-resistant fastenings and a tactile warning of danger (Dz. U. from 2012, item 688 as amended).

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302 H312 H317	:	Harmful if swallowed. Harmful in contact with skin. May cause an allergic skin reaction.
H319 H373		Causes serious eye irritation. May cause damage to organs through prolonged or repeated exposure.
H400 H410		Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Icosit® KC GSC Part A

Revision Date: 06.02.2024 Date of last issue: 02.02.2024 Print Date 11.03.2024

Version 3.3

Full text	of	other	abbreviations

Acute Tox. Aquatic Acute Aquatic Chronic Eye Irrit. Skin Sens. STOT RE ADR		Acute toxicity Short-term (acute) aquatic hazard Long-term (chronic) aquatic hazard Eye irritation Skin sensitisation Specific target organ toxicity - repeated exposure European Agreement concerning the International Carriage of
CAS		Dangerous Goods by Road Chemical Abstracts Service
DNEL	÷	Derived no-effect level
EC50	÷	Half maximal effective concentration
GHS	:	Globally Harmonized System
ΙΑΤΑ	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg- istration, Evaluation, Authorisation and Restriction of Chemi- cals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixtur	Classification procedure:	
Aquatic Chronic 2	H411	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

PL/EN