



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Sikaflex®-591

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Poland Spółka z o.o.  
Karczunkowska 89  
02-871 Warszawa  
Telephone : +48 22 27 28 700  
Telefax : +48 22 27 28 800  
E-mail address of person : EHS@pl.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

112

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

#### Additional Labelling

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

EUH208 Contains 2-octyl-2H-isothiazole-3-one (OIT), Pentamethylpiperidinol-substituted polyester, trimethoxyvinylsilane. May produce an allergic reaction.

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Contains a biocide in order to protect the product. Active ingredient: 2-octyl-2H-isothiazole-3-one (OIT), 26530-20-1. Please use treated articles responsibly.

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
distillates (petroleum), hydrotreated light paraffinic	64742-55-8 265-158-7 01-2119487077-29-XXXX	Asp. Tox. 1; H304 EUH066	>= 2,5 - < 5
Pentamethylpiperidinol-substituted polyester	85631-00-1 287-947-5 01-2120771539-41-XXXX	Acute Tox. 4; H302 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 4; H413  M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1  Acute toxicity estimate  Acute oral toxicity: 1.900 mg/kg	>= 0,25 - < 1
trimethoxyvinylsilane Contains: tetramethyl orthosilicate <= 0,2 %	2768-02-7 220-449-8 01-2119513215-52-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Sens. 1B; H317  Acute toxicity estimate  Acute inhalation toxicity (vapour): 16,8 mg/l	< 1



2-octyl-2H-isothiazole-3-one (OIT)	26530-20-1 247-761-7 01-2120768921-45-XXXX	Acute Tox. 3; H301 Acute Tox. 2; H330 Acute Tox. 3; H311 Skin Corr. 1; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071  M-Factor (Acute aquatic toxicity): 100 M-Factor (Chronic aquatic toxicity): 100  specific concentration limit Skin Sens. 1A; H317 >= 0,0015 %  Acute toxicity estimate  Acute oral toxicity: 125 mg/kg Acute inhalation toxicity (dust/mist): 0,27 mg/l Acute dermal toxicity: 311 mg/kg	>= 0,0002 - < 0,0015
Substances with a workplace exposure limit :			
Titanium dioxide (> 10 µm)	13463-67-7 236-675-5 01-2119489379-17-XXXX		>= 2,5 - < 5

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : No hazards which require special first aid measures.
- If inhaled : Move to fresh air.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.



- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : See Section 11 for more detailed information on health effects and symptoms.
- Risks : No known significant effects or hazards.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.
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### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : For personal protection see section 8.

#### 6.2 Environmental precautions

- Environmental precautions : No special environmental precautions required.

#### 6.3 Methods and material for containment and cleaning up

- Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
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Keep in suitable, closed containers for disposal.

#### 6.4 Reference to other sections

For personal protection see section 8.

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### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.  
No special handling advice required.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

#### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Advice on common storage : No special restrictions on storage with other products.

Further information on storage stability : No decomposition if stored and applied as directed.

#### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

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### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

##### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Titanium dioxide (> 10 µm)	13463-67-7	NDS (inhalable fraction)	10 mg/m3	PL OEL

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

##### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
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methanol	67-56-1	TWA	200 ppm 260 mg/m <sup>3</sup>	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		NDS	100 mg/m <sup>3</sup>	PL OEL
	Further information: Skin			
		NDSch	300 mg/m <sup>3</sup>	PL OEL

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

## 8.2 Exposure controls

### Engineering measures

Maintain air concentrations below occupational exposure standards.  
 Ensure adequate ventilation, especially in confined areas.

### Personal protective equipment

- Eye/face protection : Safety glasses
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
 Recommended: Butyl rubber/nitrile rubber gloves.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
 organic vapor filter (Type A)  
 A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
 Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

### Environmental exposure controls

General advice : No special environmental precautions required.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties



Physical state : liquid  
Appearance : paste  
Colour : various

Odour : slight

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

**Upper/lower flammability or explosive limits**

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : ca. 101 °C  
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable  
substance/mixture is non-soluble (in water)

**Viscosity**

Viscosity, dynamic : Not applicable

Viscosity, kinematic : Not applicable

**Solubility(ies)**

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa



Density : ca. 1,51 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

## 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

: methanol

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified based on available information.

#### Components:

#### Pentamethylpiperidinol-substituted polyester:

Acute oral toxicity : LD50 Oral (Rat): 1.900 mg/kg

Acute toxicity estimate: 1.900 mg/kg  
Method: Calculation method





**trimethoxyvinylsilane:**

Acute oral toxicity : LD50 Oral (Rat): ca. 7.120 mg/kg

Acute inhalation toxicity : LC50: ca. 16,8 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour

Acute toxicity estimate: 16,8 mg/l  
Test atmosphere: vapour  
Method: Calculation method

Acute dermal toxicity : LD50: 3.540 mg/kg

**2-octyl-2H-isothiazole-3-one (OIT):**

Acute oral toxicity : Acute toxicity estimate: 125 mg/kg  
Method: Acute toxicity estimate according to Regulation (EC)  
No. 1272/2008

Acute inhalation toxicity : Acute toxicity estimate: 0,27 mg/l  
Test atmosphere: dust/mist  
Method: Acute toxicity estimate according to Regulation (EC)  
No. 1272/2008

Acute dermal toxicity : Acute toxicity estimate: 311 mg/kg  
Method: Acute toxicity estimate according to Regulation (EC)  
No. 1272/2008

**Skin corrosion/irritation**

Not classified based on available information.

**Components:**

**distillates (petroleum), hydrotreated light paraffinic:**

Assessment : Repeated exposure may cause skin dryness or cracking.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Respiratory or skin sensitisation**

**Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.



**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**11.2 Information on other hazards**

**Endocrine disrupting properties**

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**Pentamethylpiperidinol-substituted polyester:**

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

**2-octyl-2H-isothiazole-3-one (OIT):**

M-Factor (Acute aquatic toxicity) : 100

M-Factor (Chronic aquatic toxicity) : 100

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available



## 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

## 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## 12.7 Other adverse effects

**Product:**

Additional ecological information : There is no data available for this product.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good



**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

**14.2 UN proper shipping name**

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

**14.3 Transport hazard class(es)**

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

**14.4 Packing group**

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA (Cargo)** : Not regulated as a dangerous good

**IATA (Passenger)** : Not regulated as a dangerous good

**14.5 Environmental hazards**

Not regulated as a dangerous good

**14.6 Special precautions for user**

Not applicable

**14.7 Maritime transport in bulk according to IMO instruments**

Not applicable for product as supplied.

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Not applicable

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (= > 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable



Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 0,05% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0,05% w/w

**Other regulations:**

Act of February 25, 2011 on chemical substances and their mixtures (i.e. Journal of Laws of 2020, item 2289)

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 (Official Journal of the European Union L 353 from 31.12.2008) with further adaptation to technical progress (ATP).

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC (Official Journal of the European Union L 396 from 30.12.2006, as amended).

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Sikaflex®-591



Revision Date: 22.03.2023

Version 1.0

Print Date 23.03.2023

Date of last issue: -

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Ordinance of the Minister of Health of 10 August 2012 concerning the criteria and procedure of classification of chemical substances and their mixtures (consolidated text Dz. U. of 2015., pos. 208).

Ordinance of the Minister of Economy, Labour and Social Policy of 21st December 2005 concerning the basic requirements for personal protective equipment (Dz. U. 2005 Nr. 259, item 2173 with later amendments).

Ordinance of the Minister of Family, Labour and Social Policy of 12 June 2018 concerning the highest allowable concentrations and levels of the agents harmful for health in the workplace (Dz.U 2018 pos 1286, with later amendments).

Ordinance of the Minister of Health of 2nd February 2011 concerning tests and measurement of agents harmful for health in the workplace (Dz. U. Nr. 33, item 166 with later amendments).

Ordinance of the Minister of Health of 30th December 2004 on the health and safety of workers related to chemical agents at work (Dz. U. from 2005, Nr. 11, item 86, as amended).

Act of 14 December 2012. on Waste (Journal of Laws of 2013. pos. 21, as amended).

Act of 13 June 2013. On packaging and packaging waste (Journal. U. of 2013. Item. 888, as amended).

Ordinance of the Minister of Climate of 2nd January 2020 on Waste Catalog (Dz. U. 2020 item 10).

Ordinance of the Minister of Environment on the requirements for carrying out the process of thermal treatment of waste and how to deal with waste produced in the process. (Dz. U. of 2016., Pos. 108)

Act of 19 August 2011 on transport of dangerous goods (Dz. U. Nr. 227, item 1367, as amended).

Government Statement of 18 February 2019 on enforcing of changes Annexes A and B of Agreement concerning international transport of dangerous goods by road (ADR) (Dz. U. 2019, item 769).

Ordinance of the Minister of Health of 20th April 2012 concerning labeling of containers of dangerous substances and dangerous mixtures and some mixtures ((consolidated text) Dz. U. z 2015 nr. 0 poz. 450 with later amendments).

Ordinance of the Minister of Health of 11th June 2012 concerning categories of dangerous substances and dangerous mixtures for which containers must be fitted with child-resistant fastenings and a tactile warning of danger (Dz. U. from 2012, item 688 as amended).

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.



## 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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## SECTION 16: Other information

### Full text of H-Statements

H226	:	Flammable liquid and vapour.
H301	:	Toxic if swallowed.
H302	:	Harmful if swallowed.
H304	:	May be fatal if swallowed and enters airways.
H311	:	Toxic in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H330	:	Fatal if inhaled.
H332	:	Harmful if inhaled.
H400	:	Very toxic to aquatic life.
H410	:	Very toxic to aquatic life with long lasting effects.
H413	:	May cause long lasting harmful effects to aquatic life.

### Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Asp. Tox.	:	Aspiration hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitisation
2006/15/EC	:	Europe. Indicative occupational exposure limit values
PL OEL	:	Poland. Occupational exposure limits for airborne toxic substances
2006/15/EC / TWA	:	Limit Value - eight hours
PL OEL / NDS	:	Maximal Admissible Concentration
PL OEL / NDSch	:	Maximal Admissible Temporary Concentration
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation)



	period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

#### Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

PL / EN